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Note: We repair BOTH Block and Shell & Tube HX. This is a sample report we give on every repair.

May 22, 2013

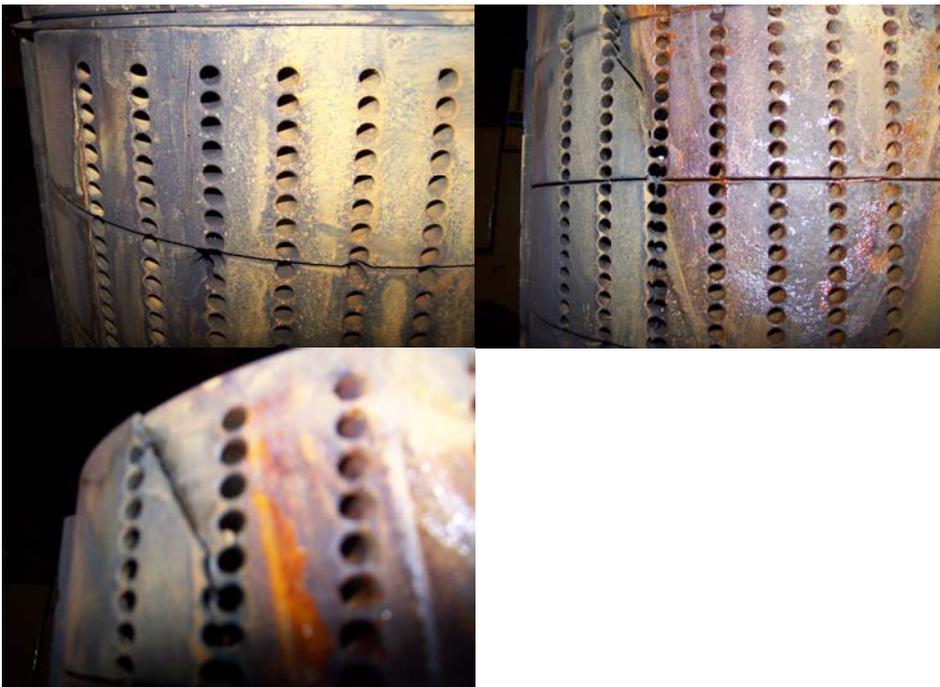
Dear Sirs:

Concerning your repaired unit. Mersen Gonzales has completed repairs as quoted.

- There was 1 cracked block in exchanger upon shell removal.
- A Phenolic block was put in its place.
- All graphite was cleaned and impregnated.
- A new shell was made.
- Unit was assembled using all “new” gaskets, packing and metric hardware.
- Exchanger was steamed and tested ok at 80 psi.
- Unit was palletized and shipped with 20 psi.

Pictures below show before/after

Picture 1 – 3 – Cracked block



Picture 4 – Shell erosion.



Picture 5 – 2 blocks to test.



Picture 6– Blocks on test



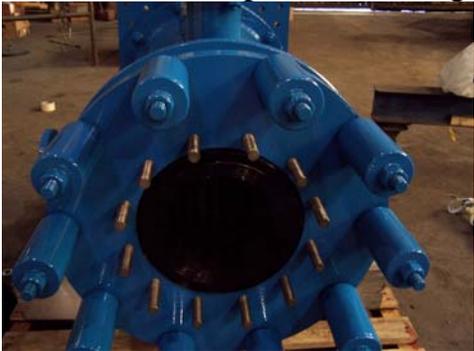
Picture 7 – Phenolic block on top.



Picture 8 – Completed exchanger on test.



Picture 9 – Completed exchanger to ship.



Picture 10 – We ship units under pressure to make sure they are ready to go !



Thanks
Drew Sholar
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General Manager
GRI/Mersen Gonzales